Celanese
The chemistry inside innovation™

FRIANYL® A3 H GF25 V0XI

FRIANYL®

Designed for Electrical applications requiring self-extinguishing properties combined with excellent ignition resistance, this grade meets the most stringent safety requirements for insulating materials.

Product information

Resin Identification	PA66-GF25-FR(17)	ISO 1043
Part Marking Code	>PA66-GF25-FR(17)<	ISO 11469

Rheological properties

Moulding shrinkage range, parallel	0.2 - 0.5	%	ISO 294-4, 2577
Moulding shrinkage range, normal	0.5 - 0.7	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	10500 / -	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	140 / -	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	2 / -	%	ISO 527-1/-2
Flexural modulus	10000 / -	MPa	ISO 178
Charpy impact strength, 23°C	50 / -	kJ/m²	ISO 179/1eU
Izod notched impact strength, 23°C	8 / -	kJ/m²	ISO 180/1A
Poisson's ratio	0.34 / -[C]		

[C]: Calculated

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	245 / *	°C	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
UL recognition	yes / *		UL 94
Burning Behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	IEC 60695-11-10
Glow Wire Flammability Index, 0.75mm	960 / -	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	960 / -	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	925 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 1.0mm	925 / -	°C	IEC 60695-2-13
Glow Wire Ignition Temperature, 3.0mm	955 / -	°C	IEC 60695-2-13
FMVSS Class	SE		ISO 3795 (FMVSS 302)

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1 / *	%	Sim. to ISO 62
Water absorption, 2mm	4 / *	%	Sim. to ISO 62
Density	1610 / -	kg/m³	ISO 1183

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Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.1	%
Melt Temperature Optimum	280	°C
Min. melt temperature	265	°C
Max. melt temperature	290	°C
Screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	80	°C
Min. mould temperature	70	°C
Max. mould temperature	90	°C

Characteristics

Processing	Injection Moulding
Delivery form	Granules
Additives	Flame retardant
Special characteristics	Flame retardant, Heat stabilised or stable to heat